Complete this page for quick reference when service is required:

Taylor Distributor: __________________________________________________________
Address: _________________________________________________________________
Phone: __________________________________________________________________
Service:__________________________________________________________________
Parts: ___________________________________________________________________
Date of Installation: _________________________________________________________

Information found on the data label:

Model Number: ____________________________________________________________
Serial Number: ____________________________________________________________
Electrical Specs: Voltage__________________ Cycle__________
                          Phase__________________________________
Maximum Fuse Size: ________________________________ A
Minimum Wire Ampacity: ________________________________ A

Note:  Continuing research results in steady improvements; therefore, information in this manual is subject to change without notice.
Only instructions originating from the factory or its authorized translation representative(s) are considered to be the original set of instructions.

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028749-M
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Taylor Company
750 N. Blackhawk Blvd.
Rockton, IL 61072
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Section 1

To the Installer

The following information has been included in the manual as safety and regulatory guidelines. For complete installation instructions, please see the Installation Checklist.

Installer Safety

In all areas of the world, equipment should be installed in accordance with existing local codes. Please contact your local authorities if you have any questions.

Care should be taken to ensure that all basic safety practices are followed during the installation and servicing activities related to the installation and service of Taylor equipment.

- Only authorized Taylor service personnel should perform installation and repairs on the equipment.
- Authorized service personnel should consult OSHA Standard 29CFR1910.147 or the applicable code of the local area for the industry standards on lockout/tagout procedures before beginning any installation or repairs.
- Authorized service personnel must ensure that the proper PPE is available and worn when required during installation and service.
- Authorized service personnel must remove all metal jewelry, rings, and watches before working on electrical equipment.

The main power supply(s) to the freezer must be disconnected prior to performing any repairs. Failure to follow this instruction may result in personal injury or death from electrical shock or hazardous moving parts as well as poor performance or damage to the equipment.

Note: All repairs must be performed by a Taylor service technician.

Site Preparation

Inspect the area where the unit is to be installed before uncrating the unit, making sure that all possible hazards the user or equipment may encounter have been addressed.

For Indoor Use Only: This unit is designed to operate indoors under normal ambient temperatures of 70°F to 75°F (21°C to 24°C). The unit has successfully performed in high ambient temperatures of 104°F (40°C) at reduced capacities.

This unit must NOT be installed in an area where a water jet or hose can be used. NEVER use a water jet or hose to rinse or clean the unit. Failure to follow this instruction may result in electrocution.

This unit must be installed on a level surface to avoid the hazard of tipping. Extreme care should be taken in moving this equipment for any reason. Two or more persons are required to safely move this unit. Failure to comply may result in personal injury or equipment damage.

Uncrate the unit and inspect it for damage. Report any damage to your Taylor distributor.

This piece of equipment is made in the USA and has USA sizes of hardware. All metric conversions are approximate and vary in size.
Air-Cooled Units
Models 150 and 152 require a minimum of 6 in. (152 mm) of clearance around both sides. Install the skirt provided on the right side of the unit and place the back of the unit against a wall to prevent recirculation of warm air. Model 162 requires 6 in. (152 mm) on all sides and the skirt installed on the rear of the unit. Model 168 requires 3 in. (76 mm) on all sides and the skirt installed on the rear of the unit. Minimum air clearances must be met to ensure adequate air flow for optimum performance. These units are designed for indoor use only.

DO NOT install the units in an area where a water jet could be used. Failure to follow this instruction may result in serious electrical shock.

Electrical Hookup Installation
For 60-Cycle, 1-Phase, Supplied with Cord and Plug
This equipment is supplied with a 3-wire cord and grounding type of plug for connection to a single-phase, 60-cycle, branch circuit supply. This unit must be plugged into a properly grounded receptacle. The cord and plug provided for 115/60/1 is 20 A; therefore, the wall outlet must also be 20 A. Check the data label, located on the side panel, for electrical specifications.

Permanent wiring may be employed if required by local codes. Instructions for conversion to permanent wiring are as follows:
1. Make sure the freezer is electrically disconnected.
2. Remove the appropriate panel and locate the small electrical box at the base of the freezer.
3. Remove the factory-installed cord and strain relief bushing.
4. Route incoming permanent wiring through 7/8 in. (22 mm) hole in base pan.
5. Connect two power supply leads. Attach ground (earth) wire to the grounding lug inside the electrical box.
6. Make sure the unit is properly grounded before applying power.

Electrical Connections
For Models without Cord and Plug Supplied
Each freezer requires one power supply for each data label. Check the data label(s) on the freezer for branch circuit overcurrent protection or fuse, circuit ampacity, and electrical specifications. Refer to the wiring diagram provided inside the control box for proper power connections.

In the United States, this equipment is intended to be installed in accordance with the National Electrical Code (NEC) ANSI/NFPA 70-1987. The purpose of the NEC code is the practical safeguarding of persons and property from hazards arising from the use of electricity. This code contains provisions considered necessary for safety. Compliance therewith and proper maintenance will result in an installation essentially free from hazard!

In all other areas of the world, equipment should be installed in accordance with the existing local codes. Please contact your local authorities.

CAUTION: THIS EQUIPMENT MUST BE PROPERLY GROUNDED! FAILURE TO DO SO CAN RESULT IN SEVERE PERSONAL INJURY FROM ELECTRICAL SHOCK!

This equipment is provided with an equipotential grounding lug that is to be properly attached to the rear of the frame by the authorized installer. The installation location is marked by the equipotential bonding symbol (5021 of IEC 60417-1) on the removable panel and the frame.

- Stationary appliances which are not equipped with a power cord and a plug or another device to disconnect the appliance from the power source must have an all-pole disconnecting device with a contact gap of at least 0.12 in. (3 mm) installed in the external installation.
- Appliances that are permanently connected to fixed wiring and for which leakage currents may exceed 10 mA, particularly when disconnected...
or not used for long periods, or during initial installation, shall have protective devices such as a GFI, to protect against the leakage of current, installed by the authorized personnel to the local codes.

- Supply cords used with this unit shall be oil-resistant, sheathed flexible cable not lighter than ordinary polychloroprene or other equivalent synthetic elastomer-sheathed cord (Code designation 60245 IEC 57) installed with the proper cord anchorage to relieve conductors from strain, including twisting, at the terminals and protect the insulation of the conductors from abrasion.

- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent, or similarly qualified person, in order to avoid a hazard.

### Beater Rotation

Beater rotation must be clockwise as viewed looking into the freezing cylinder.

*Note:* *The following procedures should be performed by a Taylor service technician.*

To correct rotation on a three-phase unit, interchange any two incoming power supply lines at the freezer main terminal block only. To correct rotation on a single-phase unit, change the leads inside the beater motor. (Follow the diagram printed on the motor.)

Electrical connections are made directly to the terminal block provided in the splice box, mounted on the base pan on each side of Model 168 and located in the splice boxes mounted mid-level on the frame channel on the sides of Model 162.

### Refrigerant

In consideration of our environment, Taylor uses only earth friendly HFC refrigerants. The HFC refrigerant used in this unit is R404A. This refrigerant is generally considered non-toxic and non-flammable, with an Ozone Depleting Potential (ODP) of zero (0). However, any gas under pressure is potentially hazardous and must be handled with caution.

**Never** fill any refrigerant cylinder completely with liquid. Filling the cylinder to approximately 80% will allow for normal expansion.

![Warning]

Use only R404A refrigerant that conforms to the AHRI standard 700 specification. The use of any other refrigerant may expose users and operators to unexpected safety hazards.

![Warning]

Refrigerant liquid sprayed onto the skin may cause serious damage to tissue. Keep eyes and skin protected. If refrigerant burns should occur, flush immediately with cold water. If burns are severe, apply ice packs and contact a physician immediately.

Taylor reminds technicians to be cautious of government laws regarding refrigerant recovery, recycling, and reclaiming systems. If you have any questions regarding these laws, please contact the factory Service Department.

![Warning]

**WARNING:** R404A refrigerant used in conjunction with polyolester oils is extremely moisture absorbent. When opening a refrigeration system, the maximum time the system is open must not exceed 15 minutes. Cap all open tubing to prevent humid air or water from being absorbed by the oil.
The freezer you have purchased has been carefully engineered and manufactured to give you dependable operation. The Taylor Company models covered in this manual consist of the following: 150, 152, 162, and 168. These units, when properly operated and cared for, will produce a consistent quality product. Like all mechanical products, they will require cleaning and maintenance. A minimum amount of care and attention is necessary if the operating procedures outlined in this manual are followed closely.

This Operator's Manual should be read before operating or performing any maintenance on your equipment. These units will not eventually compensate and correct for any errors during the setup or filling operations. Thus, the initial assembly and priming procedures are of extreme importance. It is strongly recommended that personnel responsible for the equipment's operation, both assembly and disassembly, go through these procedures together in order to be properly trained and to prevent misunderstandings.

When requiring technical assistance, please contact your local authorized Taylor distributor.

Note: Your Taylor warranty is valid only if the parts are authorized Taylor parts purchased from the local authorized Taylor distributor and if all required service work is provided by a Taylor service technician. Taylor reserves the right to deny warranty claims on units or parts if unapproved parts or incorrect refrigerant were installed in the unit, system modifications were performed beyond factory recommendations, or it is determined that the failure was caused by abuse, misuse, neglect, or failure to follow all operating instructions. For full details of your Taylor warranty, please see "Limited Warranty on Equipment" on page 10-1 and "Limited Warranty on Parts" on page 11-1.

Note: Constant research results in steady improvements; therefore, information in this manual is subject to change without notice.

If the crossed out wheeled bin symbol is affixed to this product, it signifies that this product is compliant with the EU Directive as well as other similar legislation in effect after August 13, 2005. Therefore, it must be collected separately after its use is completed, and cannot be disposed as unsorted municipal waste. The user is responsible for returning the product to the appropriate collection facility, as specified by your local code.

For additional information regarding applicable local laws, please contact the municipal facility and/or local distributor.
Compressor Warranty Disclaimer

The refrigeration compressor(s) on this unit are warranted for the term stated in the Limited Warranty section in this manual. However, due to the Montreal Protocol and the U.S. Clean Air Act Amendments of 1990, many new refrigerants are being tested and developed, thus seeking their way into the service industry. Some of these new refrigerants are being advertised as drop-in replacements for numerous applications. It should be noted that in the event of ordinary service to this unit's refrigeration system, only the refrigerant specified on the affixed data label should be used. The unauthorized use of alternate refrigerants will void your Taylor compressor warranty. It is the unit owner's responsibility to make this fact known to any technician he employs.

It should also be noted that Taylor does not warrant the refrigerant used in its equipment. For example, if the refrigerant is lost during the course of ordinary service to this unit, Taylor has no obligation to either supply or provide its replacement either at billable or unbillable terms. Taylor does have the obligation to recommend a suitable replacement if the original refrigerant is banned, obsoleted, or no longer available during the five-year warranty of the compressor.

The Taylor Company will continue to monitor the industry and test new alternates as they are being developed. Should a new alternate prove through our testing that it would be accepted as a drop-in replacement, the above disclaimer would become null and void. To find the current status of an alternate refrigerant as it relates to your compressor warranty, call the local Taylor distributor or the Taylor factory. Be prepared to provide the model/serial number of the unit in question.
We at the Taylor Company are concerned about the safety of the operator when he or she comes into contact with the freezer and its parts. Taylor has gone to extreme efforts to design and manufacture built-in safety features to protect both you and the service technician. As an example, warning labels have been attached to the freezer to further point out safety precautions to the operator.

**IMPORTANT** - Failure to adhere to the following safety precautions may result in severe personal injury. Failure to comply with these warnings may damage the machine and its components. Component damage will result in part replacement expense and service repair expense test.

**DO NOT** operate the freezer without reading the Operator Manual. Failure to follow this instruction may result in equipment damage, poor freezer performance, health hazards, or personal injury.

This appliance is to be used only by trained personnel. It is not intended for use by children or people with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless given supervision or instruction concerning the use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

This equipment is provided with an equipotential grounding lug that is to be properly attached to the rear of the frame by the authorized installer. The installation location is marked by the equipotential bonding symbol (5021 of IEC 60417-1) on the removable panel and the frame.

**DO NOT** install the units in an area where a water jet could be used. Failure to follow this instruction may result in serious electrical shock.

- **DO NOT** operate the freezer unless it is properly grounded.
- **DO NOT** operate freezer with larger fuses than specified on the data label.
- All repairs must be performed by an authorized Taylor service technician.
- The main power supplies to machine must be disconnected prior to performing repairs.
- For Cord Connected Units: Only Taylor authorized service technicians or licensed electricians may install a plug or replacement cord on the unit.
- Stationary appliances which are not equipped with a power cord and a plug or another device to disconnect the appliance from the power source must have an all-pole disconnecting device with a contact gap of at least 0.12 in. (3 mm) installed in the external installation.
- Appliances that are permanently connected to fixed wiring and for which leakage currents may exceed 10 mA, particularly when disconnected or not used for long periods, or during initial installation, shall have protective devices such as a GFI, to protect against the leakage of current, installed by the authorized personnel to the local codes.
- Supply cords used with this unit shall be oil-resistant, sheathed flexible cable not lighter than ordinary polychloroprene or other equivalent synthetic elastomer-sheathed cord (Code designation 60245 IEC 57) installed with the proper cord anchorage to relieve conductors from strain, including twisting, at the terminals and protect the insulation of the conductors from abrasion.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent, or similarly qualified person, in order to avoid a hazard.

Failure to follow these instructions may result in
SAFETY

electrocution. Contact your local Taylor-authorized
distributor for service.

• **DO NOT** allow untrained personnel to operate
  this machine.
• **DO NOT** put objects or fingers in door spout.
• **DO NOT** operate the freezer unless all service
  panels and access doors are restrained with
  screws.
• **DO NOT** remove the freezer door or beater
  assembly unless the control switches are in the
  OFF position.

Failure to follow these instructions may result in severe
personal injury from hazardous moving parts.

This unit has many sharp edges that can
cause severe injuries.
• **DO NOT** put objects or fingers in the door spout. This
  may contaminate the product and cause severe
  personal injury from blade contact.
• **USE EXTREME CAUTION** when removing the
  beater assembly. The scraper blades are very sharp.

This freezer must be placed on a level surface.
Failure to comply may result in personal injury or
equipment damage.

Access to the service area of the unit is
restricted to persons having knowledge and practical
experience with the appliance, in particular as far as
safety and hygiene are concerned.

Cleaning and sanitizing schedules are
governed by your Federal, State, or local regulatory
agencies and must be followed accordingly. Please refer
to the cleaning section of this manual for the proper
procedure to clean this unit.

This machine is designed to maintain product
temperature under 41°F (5°C). Any product being added
to this machine must be below 41°F (5°C). Failure to
follow this instruction may result in health hazards and
poor freezer performance.

Do not obstruct air intake and discharge openings:
• **150 and 152:** Minimum of 6 in. (152 mm) of
  clearance around both sides. Install the skirt
  provided on the right side of the unit and place the
  back of the unit against a wall to prevent recirculation
  of warm air.
• **162:** Minimum of 6 in. (152 mm) on all sides. Install
  the skirt provided on the rear of the unit.
• **168:** Minimum of 3 in. (76 mm) on all sides. Install the
  skirt provided on the rear of the unit.

For Indoor Use Only: This unit is designed to operate
indoors under normal ambient temperatures of 70°F to
75°F (21°C to 24°C). The unit has successfully
performed in high ambient temperatures of 104°F (40°C)
at reduced capacities.

Do not run the unit without product. Failure to follow this
instruction can result in damage to the unit.

Noise Level: Airborne noise emission does not exceed
78 dB(A) when measured at a distance of 3.3 ft. (1.0 m)
from the surface of the unit and at a height of 5.25 ft. (1.6
m) from the floor.
Section 4  Operator Parts Identification

Model 150

Figure 4-1

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Cover A.-Hopper</td>
<td>X48690</td>
</tr>
<tr>
<td>2</td>
<td>Tube-Feed-.166 Hole-SS</td>
<td>035819</td>
</tr>
<tr>
<td>3</td>
<td>Float A.-Mix Level</td>
<td>X39690</td>
</tr>
<tr>
<td>4</td>
<td>Panel-Back Top</td>
<td>050429</td>
</tr>
<tr>
<td>5</td>
<td>Panel-Upper Side Left</td>
<td>030783-SS</td>
</tr>
<tr>
<td>6</td>
<td>Pan-Drip 11-5/8 Long</td>
<td>027503</td>
</tr>
<tr>
<td>7</td>
<td>Panel-Back Bottom</td>
<td>050430</td>
</tr>
<tr>
<td>8</td>
<td>Panel-Lower Side</td>
<td>030792-SS</td>
</tr>
<tr>
<td>9</td>
<td>Panel-Insert</td>
<td>025533-SS</td>
</tr>
<tr>
<td>10</td>
<td>Panel A.-Lower Front</td>
<td>X25518</td>
</tr>
<tr>
<td>11</td>
<td>Tray-Drip</td>
<td>025062</td>
</tr>
<tr>
<td>12</td>
<td>Shield-Splash</td>
<td>025063</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>13</td>
<td>Decal-Dec</td>
<td>047667</td>
</tr>
<tr>
<td>14</td>
<td>Panel-Upper Side RT</td>
<td>030784-SS</td>
</tr>
<tr>
<td>15</td>
<td>Light-Ambr-Rnd-12V-Mix Low</td>
<td>039707</td>
</tr>
<tr>
<td>16</td>
<td>Caster-3&quot; Swv 4 Hole/Brk</td>
<td>058500</td>
</tr>
<tr>
<td>17</td>
<td>Panel A.-Front</td>
<td>X25036</td>
</tr>
<tr>
<td>18</td>
<td>Trim-Top Back Panel</td>
<td>025536</td>
</tr>
<tr>
<td>19</td>
<td>Trim-Middle Back Panel</td>
<td>025537</td>
</tr>
<tr>
<td>20</td>
<td>Trim-Side and Front</td>
<td>025528</td>
</tr>
<tr>
<td>21</td>
<td>Plate-Dec</td>
<td>041034-SS</td>
</tr>
<tr>
<td>22</td>
<td>Holder-Drip Tray</td>
<td>035866</td>
</tr>
<tr>
<td>23</td>
<td>Caster-3&quot; Rgd-4 Hole Plate</td>
<td>058501</td>
</tr>
</tbody>
</table>
## Model 152

### Item | Description | Part No.  
---|---|---  
1 | Cover A.-Hopper | X48690  
2 | Tube-Feed-.166 Hole-SS | 035819  
3 | Float A.-Mix Level | X39690  
4 | Panel-Rear | 051556  
5 | Panel-Side | 051557  
6 | Pan-Drip 11-5/8 Long | 027503  
7 | Leg-4” 3/8-16 Stud-Plast | 024755  
8 | Light-Ambr-Rnd-12V-Mix Low | 039707  
9 | Panel-Side | 051558  

### Item | Description | Part No.  
---|---|---  
10 | Shield-Splash 11-1/4 X 4-13/16 | 025063  
11 | Tray-Drip | 025062  
12 | Decal-Dec | 047667  
13 | Panel A.-Front | X25036  
14 | Trim-Front | 025862-SS  
15 | Trim-Middle Back Panel | 025860  
16 | Plate-Dec | 041034-SS  
17 | Holder-Drip Tray | 035866  

---

**Figure 4-2**

---

Model 150, 152, 162, 168  
Operator Parts Identification
Model 162

Figure 4-3

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Part No.</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>Cover A.-Hopper</td>
<td>X37963-SER</td>
</tr>
<tr>
<td>2</td>
<td>Tube-Feed-.166 Hole</td>
<td>030797</td>
</tr>
<tr>
<td>3</td>
<td>Float A.-Mix Level</td>
<td>X39690</td>
</tr>
<tr>
<td>4</td>
<td>Panel-Rear</td>
<td>047276-SS</td>
</tr>
<tr>
<td>5</td>
<td>Panel-Side-Left</td>
<td>050213-SS</td>
</tr>
<tr>
<td>6</td>
<td>Pan-Drip 19-1/2 Long</td>
<td>035034</td>
</tr>
<tr>
<td>7</td>
<td>Panel A.-Front</td>
<td>X30711</td>
</tr>
<tr>
<td>8</td>
<td>Light-Amber-Round Mix Low</td>
<td>039707</td>
</tr>
<tr>
<td>9</td>
<td>Decal-Decorative-Taylor</td>
<td>047666</td>
</tr>
<tr>
<td>10</td>
<td>Shield-Splash</td>
<td>030789</td>
</tr>
<tr>
<td>11</td>
<td>Tray-Drip-16-7/8 x 4-3/8</td>
<td>030565</td>
</tr>
<tr>
<td>12</td>
<td>Panel-Front Right</td>
<td>035933-SS</td>
</tr>
<tr>
<td>13</td>
<td>Trim-Front</td>
<td>050212-SS</td>
</tr>
<tr>
<td>14</td>
<td>Panel-Front Left</td>
<td>035932-SS</td>
</tr>
<tr>
<td>15</td>
<td>Leg-4.250 (With O-Ring)</td>
<td>013458</td>
</tr>
<tr>
<td>16</td>
<td>Panel-Side Right</td>
<td>050214-SS</td>
</tr>
<tr>
<td>17</td>
<td>Trim-Panel-Rear</td>
<td>035923</td>
</tr>
<tr>
<td>18</td>
<td>Plate-Decorative</td>
<td>039723-SS</td>
</tr>
<tr>
<td>19</td>
<td>Holder-Drip Tray</td>
<td>035866</td>
</tr>
</tbody>
</table>

Operator Parts Identification  Model 150, 152, 162, 168
### Model 168

**Figure 4-4**

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Cover A.-Hopper</td>
<td>X37963-SER</td>
</tr>
<tr>
<td>2</td>
<td>Tube-Feed-.166 Hole SS</td>
<td>030797</td>
</tr>
<tr>
<td>3</td>
<td>Float A.-Mix Level</td>
<td>X39690</td>
</tr>
<tr>
<td>4</td>
<td>Panel-Top Back</td>
<td>030790-SS</td>
</tr>
<tr>
<td>5</td>
<td>Panel-Upper Side Left</td>
<td>030783-SS</td>
</tr>
<tr>
<td>6</td>
<td>Pan-Drip 17-1/4 Long</td>
<td>027504</td>
</tr>
<tr>
<td>7</td>
<td>Panel A.-Front</td>
<td>X30711</td>
</tr>
<tr>
<td>8</td>
<td>Light-Amber-Round Mix Low</td>
<td>039707</td>
</tr>
<tr>
<td>9</td>
<td>Decal-Decorative-Taylor</td>
<td>047666</td>
</tr>
<tr>
<td>10</td>
<td>Shield-Splash 17-5/8 Long</td>
<td>030789</td>
</tr>
<tr>
<td>11</td>
<td>Tray-Drip 16-7/8 Long</td>
<td>030565</td>
</tr>
<tr>
<td>12</td>
<td>Panel-Upper Side Right</td>
<td>030784-SS</td>
</tr>
<tr>
<td>13</td>
<td>Insert-Front Panel</td>
<td>030773-SS</td>
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<tr>
<td>14</td>
<td>Panel A.-Lower Front</td>
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<td>15</td>
<td>Panel-Bottom Back</td>
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<td>Caster-3 Rigid (Rear)</td>
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<td>Caster-3 Swivel (Front)</td>
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<td>Panel-Lower Side-Right/Left</td>
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<td>Trim-Top Back Panel</td>
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<td>Trim-Middle Back Panel</td>
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<td>Plate-Decorative</td>
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<td>Holder-Drip Tray</td>
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Models 150 and 152 Door Assembly

<table>
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<td>Valve-Draw</td>
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<tr>
<td>2</td>
<td>O-Ring-7/8 OD x .103 W</td>
<td>014402</td>
</tr>
<tr>
<td>3</td>
<td>O-Ring-3/4 OD x .103 W</td>
<td>015835</td>
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<td>4</td>
<td>Handle-Draw</td>
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<tr>
<td>5</td>
<td>Arm-Valve Lifter</td>
<td>024761</td>
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<tr>
<td>6</td>
<td>Nut-Stud</td>
<td>034829</td>
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<td>7</td>
<td>Cap-Design 1.010 ID - 6 Point</td>
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<th>Item</th>
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<tr>
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<td>Door A.-1 Spout</td>
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<td>9</td>
<td>Bearing-Guide</td>
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<td>10</td>
<td>O-Ring-2-3/4 OD x .139 W</td>
<td>019998</td>
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<td>11</td>
<td>Bearing-Front</td>
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<td>12</td>
<td>Beater A.</td>
<td>X24689</td>
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<td>Seal-U-Cup</td>
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Models 162 and 168 Door Assembly

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<th>Item</th>
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<tr>
<td>1</td>
<td>Valve-Draw</td>
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<tr>
<td>2</td>
<td>O-Ring-7/8 OD x .103 W</td>
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<tr>
<td>3</td>
<td>Seal-Draw Valve (H-Ring)</td>
<td>030930</td>
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<td>4</td>
<td>Kit A.-Door 3 Spt 1.5 Qt. Valox</td>
<td>X56906-SER</td>
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<tr>
<td>4a</td>
<td>Nut-Stud</td>
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<tr>
<td>5</td>
<td>Pin A.-Pivot Short</td>
<td>X38539</td>
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<td>6</td>
<td>O-Ring-5/16 OD x .070 W</td>
<td>016272</td>
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<td>7</td>
<td>Handle-Draw Valve</td>
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<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
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<tbody>
<tr>
<td>8</td>
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<td>9</td>
<td>Pin A.-Pivot Long</td>
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<td>10</td>
<td>Valve-Draw-Center</td>
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<td>11</td>
<td>Bearing-Guide</td>
<td>014496</td>
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<td>O-Ring-2-3/4 OD x .139 W</td>
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<tr>
<td>13</td>
<td>Bearing-Front</td>
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<td>Beater A.</td>
<td>X24689</td>
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<tr>
<td>15</td>
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</table>
Models 150 and 152 Accessories

*Note: A sample container of sanitizer is sent with the unit. For reorders, order Stera-Sheen® part no. 055492 (100 2 oz. packs) or Kay-5® part no. 041082 (200 packs).
Models 162 and 168 Accessories

Figure 4-8

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
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<tr>
<td>1</td>
<td>Kit A.-Tune Up</td>
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<td>2</td>
<td>Brush-Rear Bearing 1 x 2</td>
<td>013071</td>
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<tr>
<td>3</td>
<td>Brush-Double Ended</td>
<td>013072</td>
</tr>
<tr>
<td>4</td>
<td>Brush-Draw Valve 1 x 2 x 17</td>
<td>013073</td>
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<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Part No.</th>
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<tbody>
<tr>
<td>5</td>
<td>Brush-Mix Pump Body-3 x 7</td>
<td>023316</td>
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<tr>
<td>6</td>
<td>Pail-6 Qt.</td>
<td>023348</td>
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<td>7</td>
<td>Sanitizer</td>
<td>See Note</td>
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<tr>
<td>8</td>
<td>Lubricant-Taylor 4 Oz.</td>
<td>047518</td>
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*Note: A sample container of sanitizer is sent with the unit. For reorders, order Stera-Sheen part no. 055492 (100 2 oz. packs) or Kay-5 part no. 041082 (200 packs).
Symbol Definitions
To better communicate in the international arena, the words on many of our operator switches and buttons have symbols to indicate their functions. Your Taylor equipment is designed with these international symbols. The following chart identifies the symbol definitions used on the operator switches.
User Interface

Reset Button
If an overload condition occurs, the freezer will automatically stop operating. To properly reset the freezer:

1. Place the toggle switch in the OFF position.
2. Wait two or three minutes; then, press the reset button.
3. Place the power switch in the WASH position and observe the freezer's performance.
4. Place the power switch in the AUTO position.

Note: If the freezer is unplugged from the wall receptacle, it will be necessary to press the reset button for the freezer to operate once power is re-established.

Power Switch
The center position is OFF. The left position is WASH, which activates only the beater motor. The right position is AUTO, which activates the beater motor and the refrigeration system.

Feed Tube
Models 150, 152, 162, and 168 are called upon to handle a large variety of products (i.e., soft serve, yogurts, Italian ices, sherbets, etc.). Thus, the consistency of the mix you use will vary. The feed tube meters a combination of mix and air into the freezing cylinder. If not enough mix enters the freezing cylinder, a freeze-up may occur, which will cause eventual damage to the beater. Depending upon the product you are running, you may wish to contact your local Taylor-authorized distributor to make a slight adjustment to the feed tube.

Note: During AUTO operation, the orifice end of the tube should be inserted in the hole in the hopper.

Taylor Quality Control
These units use a solid state control called the TQC. The purpose of this solid state control is to sense the viscosity (thickness) of the product in the freezing cylinder. With the power switch in the AUTO position, the TQC will automatically keep the mix in the freezing cylinder at the proper viscosity and ready for serving.

Indicator Light—Mix Low
A mix level indicating light is located at the front of the unit. When the light is on, it indicates that the mix hopper has a low supply of mix and should be refilled as soon as possible. Always maintain at least 2 in. (5.1 cm) of mix in the hopper. If you neglect to add mix, a freeze-up may occur. This will cause eventual damage to the beater assembly and to the freezer door.

Mix Refrigeration Switch
The mix refrigeration switch is located under the control channel and is used for several purposes:

- For the unit to operate in the Auto mode, the mix refrigeration switch must be ON.
- For the separate hopper refrigeration system to operate, the mix refrigeration switch must be in the ON or STANDBY positions.
- For the cylinder temperature retention system to operate, the power switch must be in the AUTO position, and the mix refrigeration switch must be in the STANDBY position.

Separate Hopper Refrigeration (SHR)
This feature incorporates the use of a separate, small refrigeration system to chill (on a limited basis) the mix in the hopper and to maintain the mix's temperature below 40°F (4.4°C). It also ensures bacterial control. To activate this system, place the power switch in the AUTO position and the mix refrigeration switch in the ON position. To operate this system in the Standby mode, place the power switch in the AUTO position and the mix refrigeration switch in the STANDBY position.
Cylinder Temperature Retention (CTR)

To maintain a good quality product during long "no sale" periods, it will be necessary to warm the product in the freezing cylinder to approximately 35°F to 40°F (1.7°C to 4.4°C). This will prevent overbeating and product breakdown. The CTR is used in conjunction with the SHR to ensure that the mix in the freezing cylinder is refrigerated during the Standby mode of operation.

To operate the Standby mode of operation:
Place the power switch in the AUTO position and the mix refrigeration switch in the STANDBY position. With sanitized hands, remove the feed tube. Turn it over and place the end without the hole into the mix inlet hole.

To resume normal operation:
Leave the power switch in the AUTO position and place the mix refrigeration switch in the AUTO position. When the unit cycles off, the product in the freezing cylinder will be the correct viscosity. With sanitized hands, remove the feed tube. Turn it over and place the end with the hole into the mix inlet hole.
Notes:
Model 150 has been selected to illustrate the pictured step-by-step operating procedures. All models in this manual are similar. They each have a 1.5 qt. (1.4 L) capacity freezing cylinder. The mix flows by gravity from the hopper to the freezing cylinder through a feed tube.

**Note:**
- Model 150 is a console model with a single-spout door.
- Model 152 is a counter model with a single-spout door.
- Model 162 is a counter model, and Model 168 is a console model. Both have three spout doors. Two individual flavors are available from the end spouts, and an equal combination of both is dispensed through the center spout to create a twist effect.

We begin our instructions at the point where we enter the store in the morning and find the parts disassembled and laid out to air dry from the previous night's cleaning. These opening procedures will show how to assemble these parts to the freezer, sanitize them, and prime the freezer with fresh mix in preparation to serve the first portion.

**Note:** For Models 162 and 168, duplicate the procedures where they apply for the second freezing cylinder.
If you are disassembling the machine for the first time or need information to get to the starting point in our instructions, turn to "Disassembly" on page 6-9, and start there.

**Assembly**

⚠️ **MAKE SURE THE POWER SWITCH IS IN THE OFF POSITION.** Failure to follow this instruction may result in severe personal injury to fingers or hands from hazardous moving parts.

**Note:** When lubricating parts, use an approved food grade lubricant (example: Taylor Lube).

1. Lubricate the groove on the beater drive shaft. With the opening of the cup seal facing away from the hex end, slide the seal into the groove. Apply an even coat of lubricant to the seal and the shaft. **Do not** lubricate the hex end of the beater drive shaft.

2. Insert the beater assembly through the rear shell bearing at the back of the freezing cylinder and engage the hex end firmly into the female socket. When properly seated, the beater will not protrude beyond the front of the freezing cylinder.

**Figure 6-6**

**Note:** Repeat this step for the second freezing cylinder on Models 162 and 168.

3. Place the large O-ring(s) into the groove(s) on the back of the freezer door and lubricate with Taylor Lube.

**Figure 6-7**
4. Slide the front bearing(s) over the baffle rod(s) so that the flanged edge is against the door. Place the white plastic guide bearing(s) on the end of the baffle rod(s).
   **Do not** lubricate the front bearing(s) or the guide bearing(s).

5. Slide the slotted portion of the handscrews into the slots in the freezer door.

6. With both hands, hold the sides of the freezer door and insert the baffle rod(s) into the center of the beater assembly(ies). The white guide bearing(s) must fit securely in the hole(s) of the drive shaft(s).

7. Finger-tighten the handscrews, making sure they are tightened equally and that the door is snug. **Do not** overtighten the handscrews.

   **Important!** Handscrew and door damage can result if the handscrews are overtightened or if one handscrew is tightened more than the other.

8. Slide the two O-rings into the grooves on the draw valve(s) and lubricate with Taylor Lube.

   **Note:** For Models 162 and 168, install the valve seal in the grooves on the center draw valve and lubricate with Taylor Lube. This special seal will prevent mix from one freezing cylinder from traveling into the second cylinder.
9. Lubricate the inside of the freezer door spout(s) from the bottom. Insert the draw valve(s) into the freezer door from the bottom.

10. Slide the O-ring into the groove on the draw valve handle and lubricate with Taylor Lube.

Note: The draw valve is installed correctly when the slotted opening in the draw valve is visible through the window of the freezer door.

11. Insert the valve lifter arm through the slotted opening in the draw valve and align the other end with the cross holes of the freezer door.

12. Insert the draw valve handle through the opposite cross hole and into the opening of the valve lifter arm.

Note: The draw valve handle can be assembled at varied vertical positions. Choose an angle which is comfortable for you. The draw valve must be raised completely when the draw valve handle is down.
Note: For Models 162 and 168, slide the O-ring onto each pivot pin and lubricate with Taylor Lube.

Figure 6-15

Note: Models 162 and 168 have three draw handles. Slide the tip of the draw handle into the slot of the draw valve, starting from the right. Slide the short pivot pin through the far right draw handle. Slide the long pivot pin through the far left and middle draw handles.

Figure 6-16

13. Snap the design cap(s) over the bottom of the freezer door spout(s).

Figure 6-17

14. Install the front drip tray and splash shield under the freezer door.

Figure 6-18

15. Lay the feed tube(s) in the bottom of the mix hopper(s).
Sanitizing

1. Prepare an approved 100 PPM sanitizing solution (examples: Kay-5® or Stera-Sheen®). Use warm water and follow the manufacturer’s specifications.

2. Pour 1 gal. (3.8 L) of the sanitizing solution into the hopper and allow it to flow into the freezing cylinder.

3. While the solution is flowing into the freezing cylinder, brush clean the mix hopper, mix level float stem, mix inlet hole, and feed tube.

4. Press the reset button.
5. Place the power switch in the WASH position. This will cause the sanitizing solution in the freezing cylinder to be agitated. Allow it to agitate for 5 minutes.

6. Place an empty pail beneath the door spout and raise the draw valve. Draw off all of the sanitizing solution. When the sanitizer stops flowing from the door spout, lower the draw valve and place the power switch in the OFF position.

7. With sanitized hands, stand the feed tube in the corner of the mix hopper. Place the mix level float on the mix level float stem.

8. Repeat step 1 through step 7 for the second freezing cylinder on Models 162 and 168.

**Priming**

Prime the machine as close as possible to the time of first product draw.

1. With a pail beneath the door spout, raise the draw valve. Fill the mix hopper with fresh mix. (The maximum hopper capacity is 8 qt. [7.6 L].) Allow the mix to flow into the freezing cylinder. This will force out any remaining sanitizing solution. When full strength mix is flowing from the door spout, lower the draw valve.

   **Note:** Use only fresh mix when priming the freezer.
2. When the mix has stopped bubbling down into the freezing cylinder, with sanitized hands install the feed tube within the mix inlet hole. Make sure the small hole in the feed tube is down.

3. Place the mix hopper cover in position.

4. Place the mix refrigeration switch in the ON position.

5. Place the power switch in the AUTO position.

6. Momentarily raise the draw switch paddle to activate the refrigeration cycle. When the unit cycles off, the product will be ready to serve.

7. Repeat the applicable steps for the second freezing cylinder on Models 162 and 168.

8. Slide the rear drip pan into the hole in the side panel.

Closing Procedure

To disassemble Models 150, 152, 162, or 168, the following items will be needed:

- Two cleaning pails
- Sanitized stainless steel rerun can with lid
- Necessary brushes (provided with freezer)
- Cleaners
- Single-service towels
Draining Product from the Freezing Cylinder
1. Place the mix refrigeration switch and the power switch in the OFF positions as far ahead of cleaning time as possible. This will allow frozen product to soften for easier cleaning.

2. **If local health codes permit the use of rerun**, place a sanitized, NSF-approved, stainless steel rerun container beneath the door spout. Place the power switch in the WASH position and raise the draw valve. When all the product stops flowing from the door spout, lower the draw valve and place the power switch in the OFF position. Place a sanitized lid on the rerun container and place it in the walk-in cooler.

   *Note:* *For additional information regarding the proper use of rerun, see "Troubleshooting Bacterial Count" on page 7-1.*

   **If local health codes do not permit the use of rerun, the product must be discarded.** Follow the instructions in the previous step, except drain the product into a pail and properly discard the mix.

   **ALWAYS FOLLOW LOCAL HEALTH CODES.**

   3. Lift the hopper cover. Remove the feed tube and mix level float. Take them to the sink for cleaning.

   4. Repeat step 1 through step 3 for the second freezing cylinder on Models 162 and 168.

Rinsing
1. Pour 1 gal. (3.8 L) of **cool**, clean water into the mix hopper. With the brushes provided, scrub the mix hopper, the mix level float stem, and the mix inlet hole.

2. With a pail beneath the door spout, place the power switch in the WASH position and raise the draw valve. Drain all the rinse water from the freezing cylinder. When the rinse water stops flowing from the door spout, lower the draw valve and place the power switch in the OFF position.

   Repeat this procedure until the rinse water being drawn from the freezing cylinder is clear.

   3. Repeat step 1 and step 2 for the second freezing cylinder on Models 162 and 168.

Cleaning
1. Prepare an approved cleaning solution (examples: Kay-5® or Stera-Sheen®). Use warm water and follow the manufacturer’s specifications.

2. Pour 1 gal. (3.8 L) of the cleaning solution into the mix hopper and allow it to flow into the freezing cylinder.

3. While the solution is flowing into the freezing cylinder, brush clean the mix hopper, mix level float stem, and mix inlet hole.

4. Place the power switch in the WASH position. This will cause the cleaning solution in the freezing cylinder to agitate.

5. Place an empty pail beneath the door spout and raise the draw valve. Draw off all the cleaning solution. When the solution stops flowing from the door spout, lower the draw valve and place the power switch in the OFF position.

6. Repeat step 1 through step 5 for the other side of the freezer on Models 162 and 168.

Disassembly

**MAKE SURE THE POWER SWITCH IS IN THE OFF POSITION.** Failure to follow this instruction may result in severe personal injury to fingers or hands from hazardous moving parts.

1. Remove the handscrews and the freezer door.

   Remove the beater assembly(ies) from the freezing cylinder(s).

2. Remove the front drip tray and the splash shield.

3. Remove the rear drip pan from the side panel.

   *Note:* *If the drip pan is filled with an excessive amount of mix, this is an indication that the drive shaft cup seal of the beater assembly should be replaced or properly lubricated.*

4. Take these parts to the sink for cleaning.
Brush Cleaning

1. Prepare a sink with an approved cleaning solution (examples: Kay-5® or Stera-Sheen®). Use warm water and follow the manufacturer’s specifications. **Important!** Follow label directions, since too strong of a solution can cause parts damage, while too mild of a solution will not provide adequate cleaning. Make sure all brushes provided with the freezer are available for brush cleaning.

2. Remove the cup seal(s) from the drive shaft(s) of any beater assemblies.

3. From the freezer door, remove the design cap, draw valve handle, valve lifter arm, and draw valve. Remove all O-rings.

   **Models 162 and 168:** From the freezer door, remove design caps, pivot pins, draw handles, draw valves, and the center draw valve. Remove all O-rings.

   **Note:** To remove the O-rings, use a single-service towel to grasp the O-ring. Apply pressure in an upward direction until the O-ring pops out of its groove. With the other hand, push the top of the O-ring forward; it will roll out of the groove and can be easily removed. If more than one O-ring needs to be removed, always remove the rear O-ring first to allow the O-ring to slide over the forward rings without falling into the open grooves.

4. Remove the front bearing(s), and remove the guide bearing(s) from the back of the freezer door.

5. Thoroughly brush clean all disassembled parts in the cleaning solution. Make sure all lubricant and mix film is removed. Take particular care to brush clean the draw valve core(s) in the freezer door. Place all the cleaned parts on a clean, dry surface to air dry overnight.

6. Return to the freezer with a small amount of cleaning solution. With the black bristle brush, brush clean the rear shell bearing(s) at the back of the freezing cylinder(s).

7. Wipe clean all exterior surfaces of the freezer.
Section 7

Operator’s Checklist

During Cleaning and Sanitizing

**ALWAYS FOLLOW LOCAL HEALTH CODES.**

Cleaning and sanitizing schedules are governed by federal, state, or local regulatory agencies, and must be followed accordingly. If the unit has a Standby mode, it must not be used in lieu of proper cleaning and sanitizing procedures and frequencies set forth by the ruling health authority. The following checkpoints should be stressed during the cleaning and sanitizing operations.

**CLEANING AND SANITIZING MUST BE PERFORMED DAILY.**

Troubleshooting Bacterial Count

- Thoroughly clean and sanitize the machine regularly, including complete disassembly and brush cleaning.
- Use all brushes supplied for thorough cleaning. The brushes are specially designed to reach all mix passageways.
- Use the smaller, white bristle brush to clean the mix inlet hole that extends from the mix hopper down to the rear of the freezing cylinder.
- Use the black bristle brush to thoroughly clean the rear shell bearing located at the rear of the freezing cylinder. Make sure to have a generous amount of cleaning solution on the brush.
- **If local health codes permit the use of rerun,** make sure the mix rerun is stored in a sanitized, covered stainless steel container and is used the following day. **Do not** prime the machine with rerun. When using rerun, skim the foam and discard. Mix the rerun with fresh mix in a ratio of 50:50 during the day's operation.
- On a designated day of the week, run the mix as low as feasible and discard after closing. This will break the rerun cycle and reduce the possibility of high bacteria and coliform counts.
- Properly prepare the cleaning and sanitizing solutions. Read and follow label directions carefully. **Too strong of a solution may damage the parts, and too weak of a solution will not do an adequate job of cleaning or sanitizing.**
- Make sure the temperature of the mix in the mix hopper and walk-in cooler is below 40°F (4.4°C).

Regular Maintenance Checks

- Check the rear shell bearing for signs of wear (excessive mix leakage in rear drip pan) and make sure it is properly cleaned.
- Using a screwdriver and cloth towel, keep the rear shell bearing and the female hex drive socket clean and free of lubricant and mix deposits.
- Dispose of O-rings or seals if they are worn, torn, or fit too loosely, and replace with new ones.
- Follow all lubricating procedures as outlined in "Assembly" on page 6-2.
- If your machine is air-cooled, check the condenser for an accumulation of dirt and lint. A dirty condenser will reduce the efficiency and capacity of the machine. Condensers should be cleaned monthly with a soft brush. **Never** use screwdrivers or other metal probes to clean between the fins. Failure to comply may result in electrocution.

Note: For machines equipped with an air filter, it will be necessary to vacuum clean the filters on a monthly schedule.

- On the auxiliary refrigeration system, check the condenser for accumulation of dirt and lint. A dirty condenser will reduce the refrigeration capacity of the mix hopper. Condensers must be cleaned monthly with a soft brush. **Never** use screwdrivers or other metal probes to clean between the fins. Failure to comply may result in electrocution.
Winter Storage

If the place of business is to be closed during the winter months, it is important to protect the freezer by following certain precautions, particularly if the building is subject to freezing conditions.

- Disconnect the freezer from the main power source to prevent possible electrical damage. Your local Taylor distributor can perform this service for you.
- Wrap detachable parts of the freezer, such as the beater assembly and freezer door, and place them in a protected, dry place. Rubber trim parts and gaskets can be protected by wrapping them with moisture-proof paper.

All parts should be thoroughly cleaned of dried mix or lubrication accumulations, which attract mice and other vermin.
<table>
<thead>
<tr>
<th>Problem</th>
<th>Probable Cause</th>
<th>Remedy</th>
<th>Page Ref.</th>
</tr>
</thead>
</table>
| 1. No product being dispensed. | a. The power switch is in the OFF position.  
b. The mix level is inadequate in the mix hopper.  
c. The beater motor overloaded.  
d. The unit is unplugged at the wall receptacle.  
e. The circuit breaker is tripped, or the fuse is blown.  
f. The freezer door is incorrectly assembled.  
g. Product is being drawn off in excess of the freezer's capacity. | a. Place the power switch in the AUTO position.  
b. Fill the mix hopper with mix.  
c. Reset the freezer.  
d. Plug in the power cord. Press the reset button.  
e. Place the circuit breaker in the ON position, or replace the fuse. Press the reset button.  
f. See Section 6, "Operating Procedures" for proper installation.  
g. Stop drawing product and allow the unit to recover. | 6-7  
6-7  
5-2  
5-2  
5-2  
6-2  
--- |
| 2. The machine will not operate in the Auto mode. | a. The unit is unplugged.  
b. The refrigeration system is not activated.  
c. The circuit breaker is tripped, or the fuse is blown.  
d. The beater motor overloaded, causing a loss of power to the power switch. | a. Plug in the power cord; press the reset button.  
b. On TQC units, momentarily raise the draw switch to activate the refrigeration system.  
c. Place the circuit breaker in the ON position, or replace the fuse. Press the reset button.  
d. Reset the freezer. | 5-2  
6-7  
5-2  
5-2 |
| 3. The product is too stiff. | a. The temperature control or the TQC is set too cold. | a. Adjust the temperature control. **Do not** set the temperature colder than 18°F (-8°C). If TQC, contact service technician. | 5-2 |
| 4. The product is too soft. | a. The temperature control or the TQC is set too warm.  
b. The feed tube is not installed.  
c. Out-drawing the freezer's capacity. | a. Adjust the temperature control. If TQC, contact service technician.  
b. Install the feed tube in the mix inlet hole at the bottom of the mix hopper.  
c. Two 4 oz. (113.4 gram) servings in one minute. | 5-2  
6-7  
--- |
| 5. The freezing cylinder walls are scored. | a. Operating freezer without the front bearing on the freezer door.  
b. The gear unit or the direct drive is out of alignment. | a. Install the front bearing on the freezer door.  
b. Contact service technician. | 6-3  
--- |
## TROUBLESHOOTING GUIDE

<table>
<thead>
<tr>
<th>Problem</th>
<th>Probable Cause</th>
<th>Remedy</th>
<th>Page Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6. Excessive leakage in rear drip pan.</td>
<td>a. A worn or damaged O-ring is on the beater drive shaft.</td>
<td>a. Replace O-rings every 3 months.</td>
<td>9-1</td>
</tr>
<tr>
<td></td>
<td>b. The rear shell bearing is worn.</td>
<td>b. Contact service technician.</td>
<td>---</td>
</tr>
<tr>
<td></td>
<td>c. Incorrect lubricant was used.</td>
<td>c. Use food grade lubricant (example: Taylor Lube).</td>
<td>6-2</td>
</tr>
<tr>
<td></td>
<td>d. Inadequate lubrication of beater drive shaft.</td>
<td>d. Lubricate the beater drive shaft properly.</td>
<td>6-2</td>
</tr>
<tr>
<td>7. The draw valve is leaking.</td>
<td>a. Incorrect lubricant was used.</td>
<td>a. Use food grade lubricant (example: Taylor Lube).</td>
<td>6-3</td>
</tr>
<tr>
<td></td>
<td>b. Worn or damaged O-rings are on the draw valve.</td>
<td>b. Replace O-rings every 3 months.</td>
<td>9-1</td>
</tr>
<tr>
<td></td>
<td>c. Inadequate lubrication of draw valve.</td>
<td>c. Lubricate the draw valve properly.</td>
<td>6-3</td>
</tr>
<tr>
<td>8. Product is not feeding into the freezing cylinder.</td>
<td>a. The mix level is inadequate in the mix hopper.</td>
<td>a. Fill the mix hopper with mix.</td>
<td>6-7</td>
</tr>
<tr>
<td></td>
<td>b. The mix inlet hole is frozen.</td>
<td>b. Contact service technician.</td>
<td>5-2</td>
</tr>
<tr>
<td>9. The unit goes out on overload excessively.</td>
<td>a. There are too many appliances plugged into the circuit.</td>
<td>a. A separate 20 A circuit is needed for the freezer to operate properly.</td>
<td>---</td>
</tr>
<tr>
<td></td>
<td>b. An extension cord has been placed between the power cord and the wall receptacle.</td>
<td>b. If the extension cord is used, it must match the power cord in size of circuit ampacity.</td>
<td>---</td>
</tr>
<tr>
<td>10. Models 162 and 168: Mix from one freezing cylinder bleeds over to the second cylinder.</td>
<td>a. The center draw valve seal is worn or is improperly lubricated.</td>
<td>a. Lubricate properly and replace seal every 3 months.</td>
<td>6-3, 9-1</td>
</tr>
</tbody>
</table>
## Maintenance Intervals

<table>
<thead>
<tr>
<th>Part Description</th>
<th>Every 3 Months</th>
<th>Every 6 Months</th>
<th>Annually</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Beater Drive Shaft Cup Seal</td>
<td>X</td>
<td></td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Freezer Door O-ring</td>
<td>X</td>
<td></td>
<td></td>
<td>2</td>
</tr>
<tr>
<td>Freezer Door Front Bearing</td>
<td>X</td>
<td></td>
<td></td>
<td>2</td>
</tr>
<tr>
<td>Freezer Door Guide Bearing</td>
<td>X</td>
<td></td>
<td></td>
<td>2</td>
</tr>
<tr>
<td>Draw Valve O-ring</td>
<td>X</td>
<td></td>
<td></td>
<td>2 4</td>
</tr>
<tr>
<td>Draw Valve Handle O-ring</td>
<td>X</td>
<td></td>
<td></td>
<td>1  -</td>
</tr>
<tr>
<td>Center Draw Valve Seal</td>
<td>X</td>
<td></td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Pivot Pin O-ring</td>
<td>X</td>
<td></td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>Black Bristle Brush, 1” x 2”</td>
<td></td>
<td></td>
<td>Minimum</td>
<td>1</td>
</tr>
<tr>
<td>Double Ended Brush</td>
<td></td>
<td></td>
<td>Minimum</td>
<td>1</td>
</tr>
<tr>
<td>White Bristle Brush, 1” x 2”</td>
<td></td>
<td></td>
<td>Minimum</td>
<td>1</td>
</tr>
<tr>
<td>White Bristle Brush, 3” x 7”</td>
<td></td>
<td></td>
<td>Minimum</td>
<td>1</td>
</tr>
</tbody>
</table>
Notes:
TAYLOR COMPANY LIMITED WARRANTY ON FREEZERS

Taylor Company is pleased to provide this limited warranty on new Taylor-branded freezer equipment (the “Product”) available from Taylor to the market generally to the original purchaser only.

LIMITED WARRANTY

Taylor warrants the Product against failure due to defects in materials or workmanship under normal use and service as follows. All warranty periods begin on the date of original Product installation. If a part fails due to defects during the applicable warranty period, Taylor, through a Taylor-authorized distributor or service agency, will provide a new or re-manufactured part, at Taylor’s option, to replace the failed defective part at no charge for the part. Except as otherwise stated herein, these are Taylor’s exclusive obligations under this limited warranty for a Product failure. This limited warranty is subject to all provisions, conditions, limitations, and exclusions listed below and on the reverse (if any) of this document.

Table 10-1

<table>
<thead>
<tr>
<th>Product</th>
<th>Part</th>
<th>Limited Warranty Period</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soft Serve</td>
<td>Insulated Shell Assembly</td>
<td>Five (5) Years</td>
</tr>
<tr>
<td>Frozen Yogurt and</td>
<td>Refrigeration Compressor (except service valve)</td>
<td>Five (5) Years</td>
</tr>
<tr>
<td>Shakes</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Smoothies</td>
<td>Beater Motors</td>
<td>Two (2) Years</td>
</tr>
<tr>
<td>Frozen Beverage</td>
<td>Beater Drive Gear</td>
<td>Two (2) Years</td>
</tr>
<tr>
<td>Batch Desserts</td>
<td>Printed Circuit Boards and Softech™ Controls Beginning with Serial Number H8024200</td>
<td>Two (2) Years</td>
</tr>
<tr>
<td></td>
<td>Parts Not Otherwise Listed in This Table or Excluded Below</td>
<td>One (1) Year</td>
</tr>
</tbody>
</table>

LIMITED WARRANTY CONDITIONS

1. If the date of original installation of the Product cannot be verified, then the limited warranty period begins ninety (90) days from the date of Product manufacture (as indicated by the Product serial number). Proof of purchase may be required at time of service.

2. This limited warranty is valid only if the Product is installed and all required service work on the Product is performed by a Taylor-authorized distributor or service agency, and only if genuine, new Taylor parts are used.

3. Installation, use, care, and maintenance must be normal and in accordance with all instructions contained in the Taylor Operator’s Manual.

4. Defective parts must be returned to the Taylor-authorized distributor or service agency for credit.

5. The use of any refrigerant other than that specified on the Product’s data label will void this limited warranty.
LIMITED WARRANTY ON EQUIPMENT

LIMITED WARRANTY EXCEPTIONS

This limited warranty does not cover:

1. Labor or other costs incurred for diagnosing, repairing, removing, installing, shipping, servicing, or handling of defective parts, replacement parts, or new Products.
4. External hoses, electrical power supplies, and machine grounding.
5. Parts not supplied or designated by Taylor, or damages resulting from their use.
6. Return trips or waiting time required because a service technician is prevented from beginning warranty service work promptly upon arrival.
7. Failure, damage, or repairs due to faulty installation, misapplication, abuse, no or improper servicing, unauthorized alteration, or improper operation or use as indicated in the Taylor Operator's Manual, including but not limited to the failure to use proper assembly and cleaning techniques, tools, or approved cleaning supplies.
8. Failure, damage, or repairs due to theft, vandalism, wind, rain, flood, high water, water, lightning, earthquake, or any other natural disaster, fire, corrosive environments, insect or rodent infestation, or other casualty, accident, or condition beyond the reasonable control of Taylor; operation above or below the electrical or water supply specification of the Product; components repaired or altered in any way so as to, in the judgment of the Manufacturer, adversely affect performance, or normal wear or deterioration.
9. Any Product purchased over the Internet.
10. Failure to start due to voltage conditions, blown fuses, open circuit breakers, or damages due to the inadequacy or interruption of electrical service.
11. Electricity or fuel costs, or increases in electricity or fuel costs for any reason whatsoever.
12. Damages resulting from the use of any refrigerant other than that specified on the Product's data label.
13. Any cost to replace, refill, or dispose of refrigerant, including the cost of refrigerant.
14. Any special, indirect, or consequential property or commercial damage of any nature whatsoever. Some jurisdictions do not allow the exclusion of incidental or consequential damages, so this limitation may not apply to you.

This limited warranty gives you specific legal rights, and you may also have other rights that vary from jurisdiction to jurisdiction.
LIMITATION OF WARRANTY

THIS LIMITED WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ALL OTHER WARRANTIES, CONDITIONS, AND/OR REMEDIES UNDER THE LAW, INCLUDING ANY IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THE ORIGINAL OWNER’S SOLE REMEDY WITH RESPECT TO ANY PRODUCTS SHALL BE REPAIR OR REPLACEMENT OF DEFECTIVE COMPONENTS UNDER THE TERMS OF THIS LIMITED WARRANTY. ALL RIGHTS TO CONSEQUENTIAL OR INCIDENTAL DAMAGES (INCLUDING CLAIMS FOR LOST SALES, LOST PROFITS, PRODUCT LOSS, PROPERTY DAMAGES, OR SERVICE EXPENSES ARE EXPRESSLY EXCLUDED. THE EXPRESS WARRANTIES MADE IN THIS LIMITED WARRANTY MAY NOT BE ALTERED, ENLARGED, OR CHANGED BY ANY DISTRIBUTOR, DEALER, OR OTHER PERSON, WHATSOEVER.

LEGAL REMEDIES

The owner must notify Taylor in writing by certified or registered letter to the following address of any defect or complaint with the Product, stating the defect or complaint and a specific request for repair, replacement, or other correction of the Product under warranty, mailed at least thirty (30) days before pursuing any legal rights or remedies.

Taylor Company
750 N. Blackhawk Blvd.
Rockton, IL 61072, U.S.A.
TAYLOR COMPANY LIMITED WARRANTY ON GENUINE TAYLOR PARTS

Taylor Company is pleased to provide this limited warranty on genuine, new Taylor replacement components and parts (the "Parts") available from Taylor to the market generally to the original purchaser only.

LIMITED WARRANTY

Taylor warrants the Parts against failure due to defect in materials or workmanship under normal use and service as follows. All warranty periods begin on the date of original installation of the Part in the Taylor unit. If a Part fails due to defects during the applicable warranty period, Taylor, through a Taylor-authorized distributor or service agency, will provide a new or remanufactured Part, at Taylor’s option, to replace the failed defective Part at no charge for the Part. Except as otherwise stated herein, these are Taylor's exclusive obligations under this limited warranty for a Part failure. This limited warranty is subject to all provisions, conditions, limitations, and exclusions listed below and on the reverse (if any) of this document.

Table 11-1

<table>
<thead>
<tr>
<th>Part's Warranty Class Code or Part</th>
<th>Limited Warranty Period</th>
</tr>
</thead>
<tbody>
<tr>
<td>Class 103 Parts¹</td>
<td>Three (3) Months</td>
</tr>
<tr>
<td>Class 212 Parts²</td>
<td>Twelve (12) Months</td>
</tr>
<tr>
<td>Class 512 Parts</td>
<td>Twelve (12) Months</td>
</tr>
<tr>
<td>Class 000 Parts</td>
<td>No Warranty</td>
</tr>
</tbody>
</table>

LIMITED WARRANTY CONDITIONS

1. If the date of original installation of the Part cannot be otherwise verified, proof of purchase may be required at time of service.
2. This limited warranty is valid only if the Part is installed and all required service work in connection with the Part is performed by a Taylor-authorized distributor or service agency.
3. The limited warranty applies only to Parts remaining in use by their original owner at their original installation location in the unit of original installation.
4. Installation, use, care, and maintenance must be normal and in accordance with all instructions contained in the Taylor Operator’s Manual.
5. Defective Parts must be returned to the Taylor-authorized distributor or service agency for credit.
6. This warranty is not intended to shorten the length of any warranty coverage provided pursuant to a separate Taylor limited warranty on freezer or grill equipment.
7. The use of any refrigerant other than that specified for the unit in which the Part is installed will void this limited warranty.

¹, ² Except that Taylor Part #032129SER2 (Compressor-Air-230V SERV) and Taylor Part #075506SER1 (Compressor-Air-115V 60HZ) shall have a limited warranty period of twelve (12) months when used in Taylor freezer equipment and a limited warranty period of two (2) years when used in Taylor grill equipment.
LIMITED WARRANTY ON PARTS

LIMITED WARRANTY EXCEPTIONS

This limited warranty does not cover:

1. Labor or other costs incurred for diagnosing, repairing, removing, installing, shipping, servicing, or handling of defective Parts, replacement Parts, or new Parts.

2. Normal maintenance, cleaning, and lubrication as outlined in the Taylor Operator's Manual, including cleaning of condensers or carbon and grease buildup.

3. Required service, whether cleaning or general repairs, to return the cooking surface assemblies, including the upper platen and lower plate, to an operational condition to achieve proper cooking or allow proper assembly of release sheets and clips as a result of grease buildup on the cooking surfaces, including but not limited to the platen and plate, sides of the shroud, or top of the shroud.

4. Replacement of cooking surfaces, including the upper platen and lower plate, due to pitting or corrosion (or in the case of the upper platen, due to loss of plating) as a result of damage due to the impact of spatulas or other small wares used during the cooking process or as a result of the use of cleaners, cleaning materials, or cleaning processes not approved for use by Taylor.

5. Replacement of wear items designated as Class 000 Parts in the Taylor Operator's Manual, as well as any release sheets and clips for the Product's upper platen assembly.

6. External hoses, electrical power supplies, and machine grounding.

7. Parts not supplied or designated by Taylor, or damages resulting from their use.

8. Return trips or waiting time required because a service technician is prevented from beginning warranty service work promptly upon arrival.

9. Failure, damage, or repairs due to faulty installation, misapplication, abuse, no or improper servicing, unauthorized alteration or improper operation or use as indicated in the Taylor Operator's Manual, including but not limited to the failure to use proper assembly and cleaning techniques, tools, or approved cleaning supplies.

10. Failure, damage or repairs due to theft, vandalism, wind, rain, flood, high water, water, lightning, earthquake, or any other natural disaster, fire, corrosive environments, insect or rodent infestation, or other casualty, accident or condition beyond the reasonable control of Taylor; operation above or below the gas, electrical, or water supply specification of the unit in which a part is installed; Parts or the units in which they are installed, repaired, or altered in any way so as to, in the judgment of Taylor, adversely affect performance, or normal wear or deterioration.

11. Any Part purchased over the Internet.

12. Failure to start due to voltage conditions, blown fuses, open circuit breakers, or damages due to the inadequacy or interruption of electrical service.

13. Electricity, gas, or other fuel costs, or increases in electricity or fuel costs for any reason whatsoever.

14. Damages resulting from the use of any refrigerant other than that specified for the unit in which the Part is installed.

15. Any cost to replace, refill, or dispose of refrigerant, including the cost of refrigerant.

16. Any special, indirect, or consequential property or commercial damage of any nature whatsoever. Some jurisdictions do not allow the exclusion of incidental or consequential damages, so this limitation may not apply to you.

This limited warranty gives you specific legal rights, and you may also have other rights which vary from jurisdiction to jurisdiction.
LIMITATION OF WARRANTY

THIS LIMITED WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ALL OTHER WARRANTIES, CONDITIONS, AND/OR REMEDIES UNDER THE LAW, INCLUDING ANY IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THE ORIGINAL OWNER’S SOLE REMEDY WITH RESPECT TO ANY PRODUCTS SHALL BE REPAIR OR REPLACEMENT OF DEFECTIVE PARTS UNDER THE TERMS OF THIS LIMITED WARRANTY. ALL RIGHTS TO CONSEQUENTIAL OR INCIDENTAL DAMAGES, (INCLUDING CLAIMS FOR LOST SALES, LOST PROFITS, PRODUCT LOSS, PROPERTY DAMAGES OR SERVICE EXPENSES ARE EXPRESSLY EXCLUDED. THE EXPRESS WARRANTIES MADE IN THIS LIMITED WARRANTY MAY NOT BE ALTERED, ENLARGED, OR CHANGED BY ANY DISTRIBUTOR, DEALER, OR OTHER PERSON, WHATSOEVER.

LEGAL REMEDIES

The owner must notify Taylor in writing by certified or registered letter to the following address of any defect or complaint with the Part, stating the defect or complaint and a specific request for repair, replacement, or other correction of the Part under warranty, mailed at least thirty (30) days before pursuing any legal rights or remedies.

Taylor Company
750 N. Blackhawk Blvd.
Rockton, IL 61072, U.S.A.